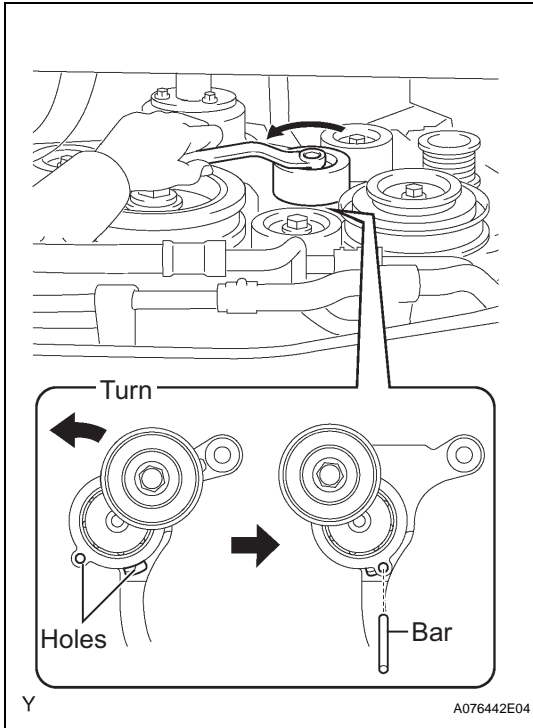


## INSTALLATION

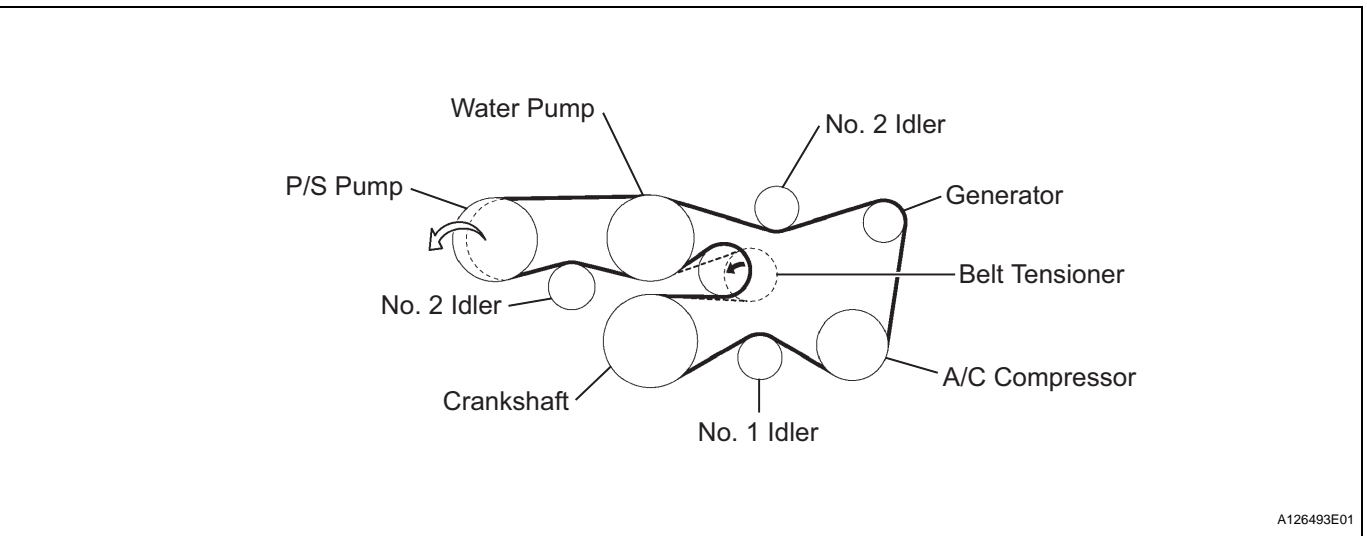
### 1. INSPECT V-RIBBED BELT TENSIONER ASSEMBLY

- Check that nothing gets caught in the tensioner by turning it clockwise and counterclockwise.  
If a malfunction exists, replace the tensioner.



### 2. INSTALL FAN AND GENERATOR V BELT

- While turning the belt tensioner counterclockwise, align the holes as shown, and then insert a bar of 6 mm (0.24 in.) into the holes to fix the belt tensioner.
- Install the V-ribbed belt.



- While turning the belt tensioner counterclockwise, remove the bar.
- If it is hard to install the V-ribbed belt, perform the following procedure:
  - Put the V-ribbed belt on all parts except the P/S pump, as shown in the illustration.
  - While releasing the belt tension by turning the belt tensioner counterclockwise, put the V-ribbed belt on the P/S pump.

**3. INSTALL NO. 1 ENGINE UNDER COVER SUB-ASSEMBLY**

- (a) Install the No. 1 engine under cover with the 4 bolts.  
**Torque: 29 N\*m (296 kgf\*cm, 21 ft.\*lbf)**